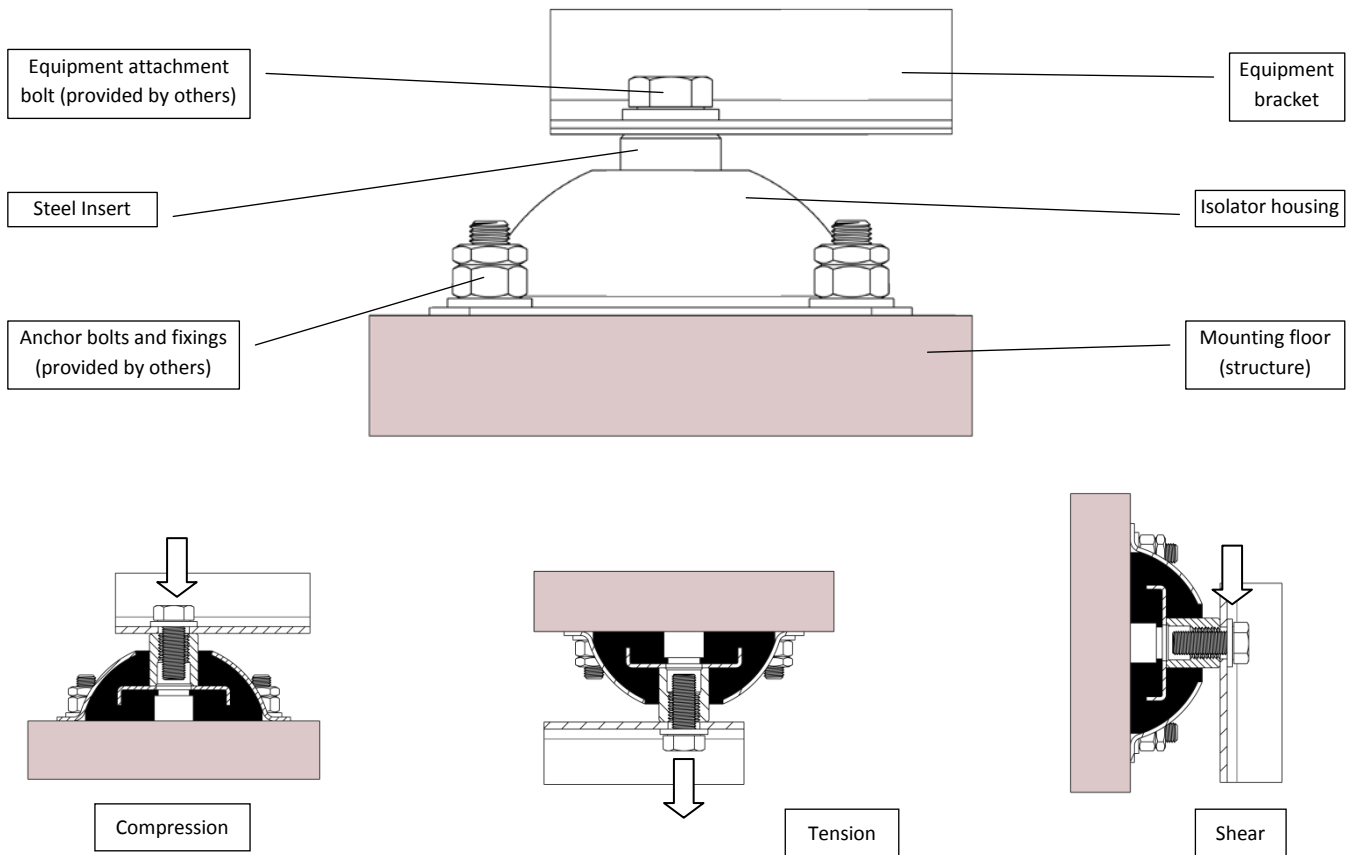


Installation Instructions



A. Preparation

1. Check that correct submittal drawings are issued by engineering.
2. Check that correct isolators are used. Refer to model number.
3. Use colour markings to identify the durometer rating.

B. Installation

1. Place each isolator at the correct location as specified on the submittal drawing. Refer to isolator model number and colour coding for identification.
2. Slide isolators under equipment and secure to the base. Refer to equipment manufacturer's drawings and instructions for the correct location/position.
3. Mark anchor hole locations. Refer to submittal drawings to maintain correct edge distance if mounting on concrete.
4. Drill anchor holes and install anchors. Place isolator in position and tighten the anchors as required. Refer to anchor manufacturer's instructions to achieve best practice.
5. Secure the equipment to the isolators using appropriate fasteners (bolts or threaded rod, washers and nuts).
6. Isolators can be installed by welding. For further information refer to submittal drawings or engineer in charge.

C. Important Information!!!

1. If the mounting floor is not level, isolators and / or equipment should be shimmed to achieve desired levelling. Isolators were not designed as levelling devices and are not able to tolerate large levelling adjustments.
3. If anchor hole clearance is greater than 3mm (1/8") and anchor's washer-nuts are not welded to the isolator, the gap should be filled with epoxy compound or elastomeric grommet after the final adjustments are made.

This document is intended to provide general information. One should always refer to submittal drawings or additional documents issued by engineering to perform correct installation. If in doubt contact Acrefine Engineering.